



**TRAVAINI
PUMPS USA**

Liquid Ring & Rotary Vane Vacuum Pumps and Systems

**PVL 51 - 51/B
PVL 71 - 71/B**

ITEM #	DESCRIPTION	PART NUMBER	QTY PVL 51-51/B	QTY PVL 71/71/B
1	BODY	202617	1	N/A
1	BODY	202498	N/A	1
2	ROTOR	202596	1	N/A
2	ROTOR	202513	N/A	1
3	VANE	202619	3	N/A
3	VANE	202517	N/A	3
4	EXTERNAL COVER	202500	1	1
5	MOTOR COVER	202502	1	1
6	BALL BEARING	002507	2	2
7	SPACE WASHER	002509	1	1
8	SHIM RING	002609	1	1
9	BUSHING	002512	1	1
10	SEAL RING	000317	2	2
11	INTERNAL SEEGER	002508	1	1
12	O'RING	002315	2	2
13	PIN	002608	4	4
14	SCREW	000023	14	14
15	KEY	002510	1	1
16	COUPLING	202603	1	1
17 (a)	SCREW	000337	1	1
18	PLUG	002694	6	6
18 (a)	WASHER	002259	6	6
19	PLUG	002695	1	1
19 (a)	WASHER	002260	1	1
20	FAN COVER	202568	1	1
21	SCREW	000024	3	3
22	PROTECTION NET HIGH	002570	1	1
23	PROTECTION NET LOW	002571	1	1
24 (a)	SCREW	002689	6	6
25	WASHER	000056	6	6
26	MOTOR FLANGE	202539	1	1
28	SCREW	002300	4	4
29	WASHER	002538	4	4
30 (a)	FAN	002634	1	1
31	COUPLING	202604	1	1
32	COUPLING INSERT	002645	1	1
33	SCREW	002537	1	1
34	SCREW	002687	8	8
36	BASE PLATE	202574	1	1

ITEM #	DESCRIPTION	PART NUMBER	QTY PVL	QTY PVL
			51-51/B	71/71/B
37	VIBRATION FOOT	002581	4	4
40	INLET	202579	1	1
41	FILTERING MESH	201101	1	1
42	INLET VALVE BODY	202541	1	1
43	INLET GASKET	002578	2	2
44	RUBBER DISK	000626	1	1
45	SUPPORT VALVE DISK	202542	1	1
46	SCREW	002543	1	1
47	WASHER	002611	1	1
48	LOCKNUT	002610	1	1
49	SCREW	000033	4	4
55	TANK	202544	1	1
56	EXHAUST FILTER	002556	1	1
57	O'RING	001354	2	2
58	BOLT	202557	1	1
59	WASHER	000069	1	1
60	DISK	002559	1	1
61	WASHER	002612	1	1
62	WASHER	000064	1	1
63	LEFT HIGH COVER	202548	1	1
64	GASKET	002554	1	1
65	LEFT LOW COVER	202550	1	1
66	GASKET	002553	1	1
67	DISCHARGE COVER	202546	1	1
68	GASKET	002552	1	1
69	SCREW	000016	13	13
70	SIGHT CLASS	002555	1	1
70 (a)	WASHER	000164	1	1
71	PLUG	001910	1	1
71 (a)	WASHER	002264	1	1
72	PLUG	000412	1	1
72 (a)	WASHER	002262	1	1
73	PLUG	001565	2	2
73 (a)	WASHER	000163	2	2
74	BOLT	002560	4	4
75	DIFFUSER PLATE	200649	1	1
76	DEMISTER	002636	1	1
80	PUMP TANK SPACER	202620	1	N/A
80	PUMP TANK SPACER	202562	N/A	1
81	VALVE	002561	2	2

ITEM #	DESCRIPTION	PART NUMBER	QTY PVL	QTY PVL
			51-51/B	71/71/B
82	SILENCER	002567	1	1
83	TANK SPACER GASKET	002565	1	1
84	PUMP SPACER GASKET	002607	1	N/A
84	PUMP SPACER GASKET	002564	N/A	1
85	NUT	002676	4	4
86	CASING	002600	1	N/A
86	CASING	002573	N/A	1
87	SHEATH	202623	2	N/A
87	SHEATH	202582	N/A	2
88	DISK	002577	1	1
89	SCREW	002613	1	1
90	WASHER	002505	1	1
91	EYEBOLT	000691	1	1
92	MOTOR SIDE OIL PIPE	002654	N/A	1
92	MOTOR SIDE OIL PIPE	002657	1	N/A
93	EXTERNAL SIDE OIL PIPE	002655	N/A	1
93	EXTERNAL SIDE OIL PIPE	002658	1	N/A
94	OIL RECOVER PIPE	002659	1	N/A
94	OIL RECOVER PIPE	002656	N/A	1
95	BOLT	002660	4	4
96	REDUCER	302685	N/A	1
96	REDUCER	302686	1	N/A
97	WASHER	002661	8	8
100 (*)	COVER FOR OIL SWITCH	202626	1	1
101 (*)	EXTENSION FOR OIL SW.	202625	1	1
70 (a)	WASHER	002264	1	1
103 (*)	OIL LEVEL SWITCH	001977	1	1
104 (*)	WASHER	002259	1	1
105 (*)	SCREW	000026	4	4

(*) Level oil switch assembly

(a) Fan assembly